电动攻丝机

ELECTRIC TAPPING MACHINE



本机采用伺服驱动控制,带有智能扭矩保护,代替了传统的车床,钻床或手动攻丝的局限。机械设计先进,多种工艺使用模具铸件,整体刚性强,耐用不变形,造型美观。高清触摸屏操作简单、灵活,对复杂笨重的工件能实现垂直、水平工作,迅速定位,加工准确。无极变速,手动、自动、联动三种工作模式任你选择。

his machine adopts servo drive control with intelligent torque protection, replacing the limitations of traditional lathes, drilling machines, or manual tapping. Advanced mechanical design, multiple processes using mold castings, strong overall rigidity, durability without deformation, and beautiful appearance. The high-definition touch screen is easy to operate and flexible, and can achieve vertical and horizontal work for complex and bulky workpieces, rapid positioning, and accurate processing. Continuously variable speed, with three working modes to choose from: manual, automatic, and linkage.

单位mm

型号 Type no.	电压 The electric voltage	攻丝范围 Tapping range	工作最大半径 The maximum radius	最高转速 The highest speed	最高转速 The highest speed	工作方式 Way to work
PJ-1000-16	220V-600W-50HZ	M3-M16	1000MM	300r/min	GT12、M3-M16 标配、可选配	垂直、水平可选
PJ-1200-24	220V-1200W-50HZ	M6-M24	1200MM	200r/min	GT24、M6-M24 标配、可选配	垂直、水平可选
PJ-1200-36	220V-1200W-50HZ	M6-M36	1200MM	150r/min	GT24、M6-M36 标配、可选配	垂直、水平可选
PJ-1300-42	220V-1200W-50HZ	M16-M42	1300MM	250r/min	GT48、M16-M42 标配、可选配	垂直、水平可选

高速复合倒角机

HIGH SPEED COMPOSITE CHAMFERING MACHINE



900DG型具有一机多用的功能, 直线角、圆弧倒角及不规则曲线倒角均可在一台机器上完成,可替代数控加工中心。

广泛用于模具制造、五金机械、机床制造、液压零件、阀类制造和纺织机械的 倒角及去除刨等加工方式 产生的毛刺。

倒角加工尺寸0 - 6mm可调节。

导轨倒角机采用"导轨"方式对工件经过磨床加工过的板面为"零"刮伤及铜、铝金属等转位刀片的高速切削来保证尺寸的准确,光滑,效率高(直线速度是普通加工方式的数倍)。

被加工件表面光洁度高。

Model 900DG has the function of one machine with multiple functions. Straight line angle, are chamfer and irregular curve chamfer can be completed on one machine, which can replace the NC machining center.

It is widely used in mold manufacturing, hardware machinery, machine tool manufacturing, hydraulic parts, valve manufacturing, chamfering and planing of textile machinery.

Chamfer processing size 0-6mm adjustable.

Guide chamfering machine adopts the mode of "quide" the workpiece after grinding machine processing of the panels are "zero" scratch and copper, aluminum metal transfer to guarantee the accuracy of the size of the high speed cutting blade, smooth, high efficiency (straight line velocity is common processing ways several times).

high surface finish of machined parts.

型号 model	KZ-D900DG	KZ-D900DGL	
输入电压 Input Voltage	380v50HZ	380v50HZ	
额定功率 Rated Power	750w	750w	
额定转速 Rated Speed	10000rmp	10000rmp	
倒角类型 Chamfer Type	C角(固定45°) C Angle(fixed 45°) 直线滑轨式/曲线 Straight Slide/Curve		
倒角大小 Chamfer Size	直线部: 铝CO-C6mm 钢CO-C5mm Linear Part:Aluminum CO- C6mm,Steel CO-C5mm 曲线部: CO-3mm/R2、R2 Curve Part:CO-3mm/R2,R3		
刀片型号 Blade Model	直直线部: SDHW120FN-4.4 Linear Part:Sdhw 120fn-4.4 曲线部: DCMT070204 Curve Department:DCMT070204		
包装尺寸 Package Size	600*550*550mm	745*550*550mm	
设备重量 Equipment Weight	68KG	73KG	
滑轨行程 Slide Rail Travel	200mm	340mm	